



# Ivanovo State Power Engineering University

## Vestnik of Ivanovo State Power Engineering University (Vestnik ISPEU)

The Journal has been published since 2001

ISSN 2072-2672

Issue 1 / 2013

### EDITORIAL BOARD:

**S.V. Tararykin**, Doctor of Engineering (Chief Editor)  
**E.R. Panteleev**, Doctor of Engineering (Chief Editor Assistant)  
**A. Bert'e**, Professor (France)  
**V.V. Bukhmirov**, Doctor of Engineering  
**A.R. Gaiduk**, Doctor of Engineering (Taganrog)  
**V.F. Glazunov**, Doctor of Engineering  
**A.N. Golubev**, Doctor of Engineering  
**V.P. Zhukov**, Doctor of Engineering  
**Yu.B. Kazakov**, Doctor of Engineering  
**A.M. Karyakin**, Doctor of Economics  
**S.V. Klyunina**  
**A.R. Kolganov**, Doctor of Engineering  
**V.I. Kolibaba**, Doctor of Economics  
**L.N. Kontorovich**, Professor (Ukraine)  
**D.I. Korovin**, Doctor of Economics  
**S.V. Kosyakov**, Doctor of Engineering  
**V.V. Kureychik**, Doctor of Engineering (Taganrog)  
**B.M. Larin**, Doctor of Engineering  
**V.E. Mizonov**, Doctor of Engineering  
**M.Sh. Misrikhanov**, Doctor of Engineering (Moscow)  
**Yu.A. Mit'kin**, Doctor of Engineering  
**H. Otwinowski**, Doctor (Poland)  
**V.F. Ochkov**, Doctor of Engineering (Moscow)  
**V.A. Poletaev**, Doctor of Engineering  
**V.A. Savelyev**, Doctor of Engineering  
**Yu.S. Tverskoy**, Doctor of Engineering  
**A.I. Tikhonov**, Doctor of Engineering  
**V.V. Tutikov**, Doctor of Engineering  
**V.A. Shuin**, Doctor of Engineering  
**F.N. Yasinskiy**, Doctor of Physics and Mathematics

### The issue is prepared by:

Responsible people for the issue: B.M. Larin, Yu.A. Mit'kin, V.A. Poletaev, A.R. Kolganov, A.N. Golubev

Chief of Educational and Scientific Literature Publishing Office  
Technical Editor  
Editor

**S.V. Klyunina**  
**N.V. Koroleva**  
**S.M. Kotkova**

### CONTENT

#### HEAT AND POWER ENGINEERING

**V.K. Semenov, M.A. Vol'man.** Mathematical Simulation of Thermophysical Processes in «Reactor – Steam Generator» System.....**5**

**E.N. Bushuev, N.A. Eremina, A.V. Zhadan.** Analysis of Water Treatment Modern Technology at Heat Power Plants.....**8**

**E.S. Malkov, B.L. Shelygin.** Developing Calculation Models of Recovery Boiler for Analyzing Burning Efficiency of Additional Fuel.....**15**

#### ELECTRICAL POWER ENGINEERING

**A.V. Rasskazchikov, A.A. Shulpin, P.A. Shomov, S.M. Kulagin, V.V. Gogoluk, B.L. Zhitomirskiy.** Determination of Damage Risk in Case of Electric Equipment Fault at Substations.....**19**

#### ELECTROMECHANICS

**G.V. Popov, K.V. Chernov, A.S. Astashov, Yu.M. Ovsyannikov.** On Developing Variofunctional Models for Defects in Power Oil-Filled Transformers.....**25**

**Yu.B. Kazakov, I.A. Palilov.** Simulation of Electromechanical Processes in Single-Phase Asynchronous Motor with Magnetic Conductor of «Somalloy» Powder Material.....**32**

**M.Yu. Kulikov, R.E. Rygin, D.A. Nechaev.** High Accuracy Ensuring for Honing Holes in Power-Plant Engineering.....**36**

**L.N. Bulatov, A.I. Tikhonov.** Dynamic Model of Asynchronous Machine with Direct Reference to Finite Element Model of Magnetic Field.....**40**

#### AUTOMATION CONTROL SYSTEMS

**I.A. Kalyaev, A.R. Gaiduk, S.G. Kapustyan, V.N. Ryabchenko.** Markov Parameters of Multivariable Dynamic Control Systems.....**45**

<b>B.S. Kurnyshev.</b> Vector Orientation of Asynchronous Motor Variables without Information about Magnetic Flux Linkage.....	<b>51</b>	<b>V.S. Tomasov, S.Ju. Lovlin, S.A. Tushev, N.A. Smirnov.</b> Output Voltage Distortion of Pulse Width Converter of Precision Electric Drive.....	<b>84</b>
<b>A.P. Shatkov.</b> Experimental Research of Asynchronous Electric Drive with Relay-vector Control Principle at Immediate Parameters Measurement of Magnetic Field.....	<b>56</b>	<b>M.V. Vecherkin, M.Yu. Petushkov, A.S. Sarvarov.</b> Capability of Transformer and Thyristor Structure as Starting Device of High-Voltage Asynchronous Motors.....	<b>88</b>
<b>METHODS OF MATHEMATICAL SIMULATION</b>			
<b>V.E. Mizonov, M.A. Gazimagomedova, N.R. Leznova, A.N. Belyakov.</b> On Correlation between Mass and Energy Balances in Grinding Models.....	<b>62</b>	<b>A.P. Emelyanov, B.Yu. Vasilyev.</b> Algorithms and Technical Control Means of Automatic Electric Drive of Turbomachines.....	<b>92</b>
<b>V.P. Zhukov, A.N. Belyakov, A.V. Mitrofanov, M.Yu. Zorin, D. Urbaniak.</b> Description of Grinding Kinetics on the Basis of Entropic Generalization of Maxwell-Boltzmann Distribution.....	<b>66</b>	<b>S.V. Gumilevskiy, V.M. Stepanov, T.Y. Frozina.</b> Ratio of Instantaneous Power in Three-Phase and Rectangular Coordinate Systems.....	<b>96</b>
<b>A.I. Munitsyn, L.N. Krainova, F.B. Ogurtsov.</b> Dynamic Calculation of Three-Dimension Nonlinear Oscillations of Pipeline Section with Fixed Supports.....	<b>70</b>	<b>A.S. Karandayev, V.R. Khramshin, A.A. Radionov, I.Yu. Andryushin, V.V. Galkin, A.N. Gostev.</b> Correlation of Speed Modes of Cages Electric Drives of Rolling Mills Continuous Group.....	<b>98</b>
<b>V.P. Zhukov, A.N. Belyakov.</b> Thermodynamic Approach to Describing Mechanical Processes in Granular Media.....	<b>74</b>	<b>A.E. Kozyaruk, S.I. Taranov.</b> Application of Unified Control System of Dump Truck and Excavator Electric Drive and of its Diagnostics Methods.....	<b>104</b>
<b>I.F. Yasinskiy, F.N. Yasinskiy.</b> Modeling of Hydrodynamic Problem Using Combined Connectionist and Dynamical Models.....	<b>77</b>	<b>V.M. Stepanov, S.V. Kotelenko.</b> Recuperation Mode Modeling in Lift-and-Carry Mechanisms.....	<b>108</b>
<b>ARTICLES PARTICIPANTS AEP-2012</b>			
<b>T.R. Khramshin, G.P. Kornilov, A.A. Nikolaev, R.R. Khramshin, D.S. Krubtsov.</b> Research of Influence of High Power Active Rectifiers on Mains Supply.....	<b>80</b>	<b>M.G. Tyapkin, A.P. Balkovoy.</b> Integrated Capacitive Position Sensor for Planar Electric Drive.....	<b>111</b>

*The Journal «Vestnik of Ivanovo State Power Engineering University» is included in the List of Leading Reviewed Scientific Journals and Publications, which are approved by the State Commission for Academic Degrees and Titles for publishing the main scientific results of the dissertations on the candidate and doctoral degrees.*

*The information on published articles is included into the Russian Science Citation Index system according to the Agreement №29-05/08 dated May 20, 2008 with JSC ltd. «Scientific Electronic Library».*

---

---

# HEAT AND POWER ENGINEERING

---

---

UDK 621.311.25

## MATHEMATICAL SIMULATION OF THERMOPHYSICAL PROCESSES IN «REACTOR – STEAM GENERATOR» SYSTEM

V.K. SEMENOV, M.A. VOL'MAN  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: maria\_volman@mail.ru

### Abstract

**Background:** The great importance is given to the dynamics issues of reactor on the stages of designing, setting-up, installation and operation of nuclear power plants. Their researching guarantees reliable, safe and economic operation of reactors units.

**Materials and methods:** The simulation and implementation of numerical experiments are calculated in Mathcad.

**Results:** The mathematical model of thermophysical processes taking into account the movement delay of temperature wave front in «reactor – steam generator» system is designed. The numerical experiments results and the analysis of various transient processes are carried out.

**Conclusions:** The model allows estimating the influence of temperature wave front travel time, researching a number of important neutron-physical processes in the WER-1000 reactor according to this influence.

**Key words:** nuclear power plant, nuclear reactor, mathematical simulation, reactor dynamics, transient processes.

### References

1. Semenov, V.K. *Kinetika i regulirovanie yadernykh reaktorov* [Kinetics and Regulation of Nuclear Reactors]. Ivanovo, 2008. p.145
2. Kir'yanov, D.V. *Mathcad 13 v podlinnike* [Mathcad 13 in Original]. Saint-Petersburg: BKhV – Peterburg, 2005. 608 p.

UDK 621.187.11

## ANALYSIS OF WATER TREATMENT MODERN TECHNOLOGY AT HEAT POWER PLANTS

E.N. BUSHUEV<sup>1</sup>, N.A. EREMINA<sup>1</sup>, A.V. ZHADAN<sup>2</sup>  
<sup>1</sup>Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
<sup>2</sup>Closed Corporation «NPK Mediana-Filtr», Moscow, Russian Federation

### Abstract

**Background:** Large quantity of new water treatment equipment with high ecological characteristics appears in Russian power engineering field. However, there is no regulatory system to control its wide implementation into production as well as contradictory experience of head units operation in Russian heat power plants, especially for water with high concentration of organic substances that is typical for surface water in central and northern parts of Russia. Thus, it is necessary to improve the traditional technologies and design new desalination systems.

**Materials and methods:** The operation results of new water treatment units at Russian and foreign heat power plants are used.

**Results:** The analysis of two main improvement directions of receiving desalted water technology at heat power plants is carried out. These directions are counterflow ionization and on the basis of membrane methods. The circuitry of units operation of reverse osmosis plants with low productivity is considered.

**Conclusions:** The analysis results of water treatment technologies are necessary to be taken into account in designing and reconstruction of heat power plant chemical department.

**Key words:** heat power plants, water treatment, membrane methods, reverse osmosis, electro-deionisation.

### References

1. Khodyrev, B.N., Krivchevtsov, A.L., Sokolyuk, A.A. Issledovanie protsessov okisleniya organicheskikh veshchestv v teplonositele TES i AES [Research of Oxidation Processes of Organic Substances in Heat-Transfer Agent at Heat Power Plants and Nuclear Power Plant]. *Teploenergetika*, 2010, no. 7, pp. 11–16.
2. Larin, B.M., Korotkov, A.N., Oparin, M.Yu. Opyt osvoeniya novykh tekhnologiy obrabotki vody na TES [Implementation Experience of New Water Treatment Technologies at Heat Power Plants]. *Teploenergetika*, 2010, no. 8, pp. 8–13.
3. Panteleev, A.A., Ryabchikov, B.E., Zhadan, A.V. Proektnye resheniya vodopodgotovitel'nykh ustanovok na osnove membrannykh tekhnologiy [Design Decisions of Water Treatment Units Based On Membrane Methods]. *Teploenergetika*, 2012, no. 7, pp. 30–36.
4. Panteleev, A.A., Zhadan, A.V., Gromov, S.L. Pusk sistemy vodopodgotovki PGU-410 na Krasnodarskoy TETs [System Launch of PGU – 410 Water Treatment at Krasnodar Heat Power Plant]. *Teploenergetika*, 2012, no. 7, pp. 37–39.

UDK 621.311.22

## DEVELOPING CALCULATION MODELS OF RECOVERY BOILER FOR ANALYZING BURNING EFFICIENCY OF ADDITIONAL FUEL

E.S. MALKOV, B.L. SHELYGIN  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: admin@tes.ispu.ru

### Abstract

**Background:** Exhaust gases of recovery boilers of combined-cycle units have enough potential to make additional power due to their usage as the oxidizer of purposely fuel combustion. To analyze the possibility of exhaust gases usage for heat energy generation in industrial heating, it is important to define the optimal placement of additional fuel combustion chamber and heat-exchanging unit in the recovery boilers flue gas path.

**Materials and methods:** Developing the calculation models of recovery boilers is carried out with the usage of PGU-325 technical documentation and Boiler Designer (Optsim-K) software system.

**Results:** The authors developed the calculation models of recovery boiler with different location of the additional fuel combustion chamber and heat exchange surfaces at the tail piece of flue gas path.

**Conclusions:** The developed models allows conducting calculation researches of flue gases efficiency and to determine the optimal arrangement of flue gas path.

**Key words:** model of flue gas path, heat recovery boiler, combustion chamber of additional fuel, gas-water heat exchanger.

### References

1. Moshkarin, A.V., Devochkin, M.A., Shelygin, B.L., Rabenko, V.S. *Analiz napravleniy razvitiya otechestvennoy teploenergetiki* [Fields Analysis in Development of Domestically Power System]. Ivanovo, 2002. 256 p.
2. Tsanev, S.V., Burov, V.D., Remezov, A.N. *Gazoturbinnye i parogazovye ustanovki teplovykh elektrostantsiy* [Gas Turbine and Combined-cycle Gas Turbine Heat Power Plants]. Moscow, Izdatel'stvo MEI, 2002.
3. Doverman, G.I. *Raschet kotel'nykh agregatov s ispol'zovaniem sovremennykh programmnykh produktov* [Calculation of Boiler Units using Modern Software Products]. Ivanovo, 2007. 220 p.
4. Shelygin, B.L., Moshkarin, A.V., Malkov, E.S. *Teplovaya effektivnost' ispol'zovaniya ukhodyashchikh gazov kotla-utilizatora pri szhiganii dopolnitel'nogo topliva* [Heat Efficiency of Usage of Exhaust Gases in Heat Recovery Boiler at Additional Fuel Burning]. *Vestnik ISPEU*, 2012, issue 4, pp. 8–12.

---

---

# ELECTRICAL POWER ENGINEERING

---

---

UDK 621.311

## DETERMINATION OF DAMAGE RISK IN CASE OF ELECTRIC EQUIPMENT FAULT AT SUBSTATIONS

A.V. RASSKAZCHIKOV<sup>1</sup>, A.A. SHULPIN<sup>1</sup>, P.A. SHOMOV<sup>2</sup>, S.M. KULAGIN<sup>2</sup>, V.V. GOGOLUK<sup>3</sup>, B.L. ZHITOMIRSKIY<sup>4</sup>

<sup>1</sup>Ivanovo State Power Engineering University, Ivanovo, Russian Federation

<sup>2</sup>Limited Liability Company Scientific and Technical Center «Industrial Power Engineering», Ivanovo, Russian Federation

<sup>3</sup>Power Engineering Department «Department of Transportation, Underground Storage and Gas Application»  
Joint Stock Company «GasProm», Moscow, Russian Federation

<sup>4</sup>Engineering Center «Orggasenergetik» of Joint Stock Company «Orgenergogas», Moscow, Russian Federation  
E-mail: kafedra@esde.ispu.ru, aash111@yandex.ru, promenergo@dsn.ru

### Abstract

**Background:** The analysis of current repairs of electrical equipment with taking into account its technical state shows the need for collecting information about operation modes and state in operation period.

**Materials and methods:** The collection of information is produced for the main electric equipment of substations, operation on permanent and transitional modes and including power transformers, switches and electric motors. The received information is used to calculate the value of equipment utilization between repairs and to determine the risk values of the fault of the equipment, which depend on the possible people injuring, environmental damage and the material damage.

**Results:** The analysis of the current repairs of substations electric equipment according to the technical state is carried out. The recommendations for estimation of damage risks in the case of electrical equipment fault at substations are developed.

**Conclusions:** The recommendations developed allow reducing the damage risk amount in the case of electrical equipment fault at substations and define the operating amount and electrical equipment output precedence for repairing.

**Key words:** current repair, electrical equipment, risk of fault.

### References

1. Papkov, B.V., Kulikov, A.L. *Osnovy teorii sistem dlya elektroenergetikov* [Foundations of Systems Theory for Engineers]. Nizhniy Novgorod: Izdatel'stvo Volgo-Vyatskoy akademii gosudarstvennoy sluzhby, 2011. 456 p.

---

# ELECTROMECHANICS

---

UDK 621.313

## ON DEVELOPING VARIOFICATIONAL MODELS FOR DEFECTS IN POWER OIL-FILLED TRANSFORMERS

G.V. POPOV, K.V. CHERNOV, A.S. ASTASHOV, YU.M. OVSYANNIKOV  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: popov@bjd.ispu.ru

### Abstract

**Background:** The problems to consider the decision-making process within the automated system of electrical equipment estimation by means of the variofical models are not studied before. Nowadays they are current for the research. Moreover, these variofical models can be used for the description of defects development during transformation operation process.

**Materials and Methods:** The basis of the construction of the variofical model is the system methodology. It means that the variofication of technological faults consists of finding deterministic, deterministic-stochastic and stochastic processes. These processes define through events and accidents that bring to the technical faults of equipment.

**Results:** The description of the development methodology of variofical models is considered. The models of explosive rupture of power transformer tanks and transformer with corrugation tanks are provided. The implementation of these models within evaluation expert system of electrical equipment is described.

**Conclusions:** Quantitative account of the effect of each process listed in variofical models, implemented by means of mathematical modeling, allows to make more comprehensive and accurate assessment of the reliability and projected posture of electrical equipment.

**Key words:** power transformer, variofication, explosive rupture of power transformer tanks, goffer tank, evaluation expert system.

### References

1. Chernov, K.V. Variofikatsiya tekhnogennykh opasnostey transformatsii elektricheskoy energii [Technogenic Dangers Variofication of Transformation of Electrical Energy]. *Materialy XIX Mezhdunarodnoy konferentsii «Problemy upravleniya bezopasnost'yu slozhnykh sistem»* [Proceedings of the XIX International Conference «Problems of Safety Management of Complex Systems»]. Moscow, RGGU, 2011.
2. Fortov, V.E. Modelirovanie vzryva vysokovol'tnykh maslonapolnennykh transformatorov [Modeling the Explosion of High-Voltage Oil-Filled Transformers]. *Izvestiya Akademii Nauk*, 2011, no. 5.
3. Popov, G.V. *Voprosy diagnostiki silovykh transformatorov* [Diagnostics Issues of Power Transformers]. Ivanovo, 2012. 176 p.
4. Popov, G.V. Ekspertnaya sistema otsenki sostoyaniya elektrooborudovaniya «Diagnostika+» [Evaluation Expert System of Electrical Equipment «Diagnostika+»]. *Power Plants*, 2011, no. 5, pp. 36–45.
5. Bashlykov, A.A., Ereemeev, A.P. *Ekspertnye sistemy podderzhki prinyatiya resheniy v energetike* [Expert Decision Support Systems in Power Engineering]. Moscow, MEI, 1994. 215 p.

UDK 621.313

## SIMULATION OF ELECTROMECHANICAL PROCESSES IN SINGLE-PHASE ASYNCHRONOUS MOTOR WITH MAGNETIC CONDUCTOR OF «SOMALLOY» POWDER MATERIAL

Yu.B. KAZAKOV, I.A. PALILOV  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: elmash@em.ispu.ru

### Abstract

**Background:** Nowadays, the development of energy-efficient electric machines along with the simplification of their production technology define the significant practical and scientific interest towards the new powder materials in electrical engineering, in particular to the cores of powder materials. In connection with this the simulation and efficiency research of new powder materials in electrical machines are required.

**Materials and methods:** In the effectiveness researches of new powder materials while the development of asynchronous motors the model based on finite-element modeling of electromagnetic fields is used.

**Results:** Due to the mathematical model based on finite-element modeling of electromagnetic fields the effectiveness of powder materials application in the asynchronous motors is researched.

**Conclusions:** It is proved that the application of «Somalloy» materials for single-phase asynchronous motors is inefficient and it requires serious construction processing of engine core.

**Key words:** field model, asynchronous motor, powder materials.

#### References

1. Kopylov, I.P., Klokov, B.K., Morozkin, V.P., Tokarev, B.F. *Proektirovanie elektricheskikh mashin: uchebnik dlya vuzov v 2 knigakh, kniga 2* [Designing Electrical Machines: Textbook for Universities]. Moscow, Energoatomizdat, 1993. 384 p.
2. Demirchyan, K.S., Chechurin, V.L. *Mashinnye raschety elektromagnitnykh poley* [Computer Calculations of Electromagnetic Fields]. Moscow, Vysshaya shkola, 1986. 240 p.
3. Non-oriented electrical steels. Layout Delta Graphica. Sweden, May 2008.
4. Stradomskiy, Yu.I., Kazakov, Yu.B. *Raschet elektromagnitnykh poley v elektromekhanicheskikh preobrazovatelyakh energii: uchebnoe posobie* [Calculations of Electromagnetic Fields in Electromechanical Energy Transformers]. Ivanovo, 2010. 148 p.
5. Karaulov, V.N., Pailov, I.A. Parametricheskaya model' asinkhronnogo dvigatelya s massivnym rotorom v ustanovivshikhsya i perekhodnykh rezhimakh [Parametric Model of Asynchronous Motor with Massive Rotor in Steady and Transient Modes]. *Vestnik IGEU*, 2012, issue 4, pp. 39–42.

UDK 621.7.02

## HIGH ACCURACY ENSURING FOR HONING HOLES IN POWER-PLANT ENGINEERING

M.YU. KULIKOV, R.E. RYGIN, D.A. NECHAEV  
Moscow State University of Railway Engineering, Moscow, Russian Federation  
E-mail: muk56@mail.ru, ryroe@rambler.ru, dimon130784@mail.ru

#### Abstract

**Background:** At present there is the problem of high accuracy holes receiving in gas turbine power engineering units because the holes are characterized with the high accuracy of structural components and the usage of difficult-to-cut materials. Thus, one of the main tasks of mechanical engineering is the technical processes intensification while providing the stably high quality of parts.

**Materials and Methods:** The own practical researches are carried out with the usage of statistical data processing methods.

**Results:** The shaping analysis while honing the holes in chrome-nickel alloys is carried out. The results of practical researches with statistic data processing are provided. The factors which reduce the accuracy of the received holes are defined. The methods of increasing the holes accuracy of chrome-nickel alloys and wear resistance of the used hones.

**Conclusions:** The high accuracy of chrome-nickel alloys holes is reached by means of using the hones of the developed construction with wear resistance covering on surface.

**Key words:** chrome-nickel alloy, diamond treatment, honing.

#### References

1. Fragin, I.E. *Novoe v khoningovanii* [New in Honing]. Moscow, Mashinostroenie, 1980. 95 p.
2. Kulikov, S.I. *Progressivnye metody khoningovaniya* [Progressive Honing Methods]. Moscow, Mashinostroenie, 1983. 135 p.
3. Fragin, I.E., Safronov, V.G. *Issledovanie protsessa khoningovaniya* [Process Honing Research]. Moscow, NIlmash, 1965. 87 p.
4. Kulikov, M.Yu., Rygin, R.E. Izuchenie zakonornostey formoobrazovaniya pri khoningovanii vysokotochnykh otverstiy v trudnoobrabatyvaemykh splavakh [Studying of Shaping Regularities at Honing High-Precision Holes in Hardly Treated Alloys]. *Fundamental'nye problemy tekhniki i tekhnologii: «Tekhnologiya–2012»* [Fundamental problems of equipment and technology: «Technology–2012»]. Orel, 2012, pp. 191–193.
5. Latyshev, V.N. *Povyshenie effektivnosti SOZh* [Efficiency Increasing of Lubricant Cooling Liquid]. Moscow, Mashinostroenie, 1975. 88 p.
6. Malinovskiy, G.G. *Maslyanye smazochno-okhlazhdayushchie zhidkosti dlya obrabotki metallov rezaniem* [Oil Lubricant Cooling Liquids for Metals Treatment by Cutting]. Moscow, Khimiya, 1988. 187 p.
7. Yakhutlov, M.M. *Povyshenie rabotosposobnosti almaznykh instrumentov napravlennym izmeneniyem fizicheskikh kharakteristik ikh rezhushchey chasti*. Avtoref. diss. dokt. tekhn. nauk [Increasing Operability of Diamond Tools by Directed Change of Their Cutting Part Physical Characteristics. Abstract of Doctor of Engineering]. Nal'chik, KBGU, 2001. 337 p.
8. Berov, Z.Zh. *Povyshenie resursa almaznykh instrumentov na metallicheskoj svyazke ionno-plazmennoy metallizatsiey almaznogo syr'ya*. Avtoref. diss. kand. tekhn. nauk [Increasing Diamond Tools Resource on Metal Bond of Ion-Plasma Metallization of Rough Diamond. Abstract of Candidate of Engineering]. Nal'chik, KBGU, 1998. 28 p.

## DYNAMIC MODEL OF ASYNCHRONOUS MACHINE WITH DIRECT REFERENCE TO FINITE ELEMENT MODEL OF MAGNETIC FIELD

L.N. BULATOV, A.I. TIKHONOV

Ivanovo State Power Engineering University, Ivanovo, Russian Federation

E-mail: bulatovleo@gmail.com

### Abstract

**Background:** At present, the calculation of dynamic modes of asynchronous machine in the field setting can be performed by using the universal CAE-systems, such as Maxwell. However, the creation of specialized software allows us to solve the same tasks more efficiently and at lower financial cost.

**Materials and methods:** To calculate the magnetic field in the asynchronous machine the finite element method is used. To integrate the system of differential equations, the Eulers method is used.

**Results:** The dynamic model variant of asynchronous machine with a direct reference to the finite-element model of the magnetic field at each step of integrating the equations of dynamics is considered. Unlike the similar models, the model of quasi-stationary magnetic field is used. The methods of acceleration calculations are applied.

**Conclusions:** The dynamic model of asynchronous machine with a direct reference to the finite element model of the magnetic field can be used in computer-aided design at the stage of pre-study and for the calculation of the adjusted span, in particular, for the calculation of the starting characteristics of the machine. The calculation can be performed both for traditional induction machine design options, and for the non-traditional options for the calculation of which there is no proven engineering methodologies.

**Key words:** CAD, asynchronous engine, finite element model, dynamic model, calculation time, electromagnetic moment.

### References

1. Bulatov, L.N., Tikhonov, A.I. Dinamicheskaya model' asinkhronnogo dvigatelya s korotkozamknutym rotorom [Dynamic Model of Asynchronous Machine with Short-Circuit Rotor]. *Sbornik otchetov «Innovatsionnye proekty molodykh uchenykh za 2010 g.»* [Innovation Projects of Young Researches in 2010]. Ivanovo, 2011, pp. 135–140.
2. Bulatov, L.N., Tikhonov, A.I. Dinamicheskaya model' asinkhronnogo dvigatelya s korotkozamknutym [Dynamic Model of Asynchronous Machine with Short-Circuit Rotor]. *Vestnik nauchno-promyshlennogo obshchestva*. Moscow, Alev-V, 2011, issue 1, pp. 35–40.
3. Bulatov, L.N., Tikhonov, A.I. Razrabotka dinamicheskoy modeli asinkhronnoy mashiny s ispol'zovaniem rezul'tatov konechno-elementnogo rascheta [Developing Dynamic Model of Asynchronous Machine with Usage of Finite Element Calculation Results]. *Vestnik IGEU*, 2012, issue 4, pp. 32–34.
4. Tikhonov, A.I., Kazakov, Yu.B. *Programmirovaniye chislennogo eksperimenta s ispol'zovaniem konechno-elementnoy modeli magnitnogo polya v ob'ektakh elektromekhaniki* [Programming Numerical Experiment with usage of Finite Element Model of Magnetic Field in Electromechanics Objects]. Ivanovo, 2008. 80 p.
5. Tikhonov, A.I., Bulatov, L.N. *Platformnezavisimaya biblioteka konechno-elementnogo modelirovaniya magnitnogo polya* [Platform-independent Library of Finite Element Modelling of Magnetic Field]. Svidetel'stvo o gosudarstvennoy registratsii programmy dlya EVM no. 2011614852 [Certificate of State Registration of Program № 2011614852]. Moscow, Federal'naya sluzhba po intellektual'noy sobstvennosti, patentam i tovarnym znakam, 2011.
6. Bulatov, L.N., Tikhonov, A.I. Optimizatsiya kombinirovannoy dinamicheskoy modeli asinkhronnoy mashiny [Optimization of Combined Dynamical Model of Asynchronous Machine]. *Materialy regional'noy nauchno-tekhnicheskoy konferentsii studentov, aspirantov i molodykh uchenykh «Energiya–2012»* [Works of Regional Scientific and Technical Conference of Students, Post graduate Students and Young Researchers “Energiya–2012”]. Ivanovo, 2012, vol. 4, pp. 66–71.
7. Tikhonov, A.I., Bulatov, L.N. *Programma rascheta dinamicheskikh rezhimov asinkhronnoy mashiny s uchetom effekta vytesneniya toka v pazakh rotora s neposredstvennym obrashcheniem k biblioteke konechno-elementnogo rascheta polya* [Calculation Program of Dynamical Modes of Asynchronous Machine according to Effect of Current Displacement in Rotor Slots with Direct Reference to the Library of Finite Element Field Calculation]. Svidetel'stvo o gosudarstvennoy registratsii programmy dlya EVM no. 2011615132 [Certificate of State Registration of Program № 2011615132]. Moscow, Federal'naya sluzhba po intellektual'noy sobstvennosti, patentam i tovarnym znakam, 2011.



# AUTOMATION CONTROL SYSTEMS

UDK 681.5.015

## MARKOV PARAMETERS OF MULTIVARIABLE DYNAMIC CONTROL SYSTEMS

I.A. KALYAEV<sup>1</sup>, A.R. GAIDUK<sup>1</sup>, S.G. KAPUSTYAN<sup>1</sup>, V.N. RYABCHENKO<sup>2</sup><sup>1</sup>Southern federal university, Taganrog, Russian Federation<sup>2</sup>Joint-stock Company "Federal Grid Company", Moscow, Russian Federation

E-mail: gaiduk\_2003@mail.ru, mvs@mvs.sfedu.ru, rvn@mes-centra.ru

### Abstract

**Background:** It is efficient to use the Markov parameters of uncertain system while the adaptive control with identification. However, the mathematical models with the Markov parameters of the controlled multivariable dynamic systems are almost unknown. It makes difficult to solve the synthesis problem of self-organization algorithm in control systems and does the search of such models urgent.

**Materials and methods:** The required mathematical models of the control system are received by means of the method of successive differentiation according to vector time of its output variables with the usage of the Cayley–Hamilton theorem.

**Results:** The virtual mathematical models which contain the Markov parameters are developed for the controlled multivariable dynamic systems. These parameters are directly connected with the system internal structure and define the influence of piecewise constant controls on its output variables and their time derivatives. The Markov parameters are invariants of the dynamic system to nondegenerate transformations of its state variables.

**Conclusions:** The received results prove that the Markov parameters of the system are connected with its internal structure and define the influence of piecewise constant controls on its output variables and their time derivatives. The Markov parameters can be used for mathematical models implementation, research of characteristics and identification of controlled systems.

**Key words:** control system, identification, mathematical model, Markov parameters, invariance.

### References

1. Aleksandrov, A.G. *Optimal'nye i adaptivnye sistemy* [Optimal and Adaptive Systems]. Moscow, Vysshaya shkola, 1976.
2. Krasovskiy, A.A. Istoricheskiy ocherk razvitiya i sovremennye problemy samoorganizuyushchegosya regulatora [Historical Sketch of Development and Modern Problems of Self-organizing Controller]. *Tezisy dokladov V Mezhdunarodnogo seminar «Ustoychivost' i kolebaniya nelineynykh sistem»* [Theses of Vth International Seminar «Stability and Vibrations of Nonlinear Systems»]. Moscow, IPU, 1998, p. 10.
3. Saridis, Dzh. *Samoorganizuyushchiesya stokhasti-cheskie sistemy upravleniya* [Self-organizing Stochastic Control Systems]. Moscow, Nauka, 1980.
4. Kalyaev, I.A., Lokhin, V.M., Makarov, I.M. *Intellektual'nye roboty* [Intellectual Robots]. Moscow, Mashinostroenie, 2007.
5. Kalyaev, I.A., Gaiduk, A.R., Kapustyan, S.G. *Modeli i algoritmy kolektivnogo upravleniya v gruppakh robotov* [Models and Algorithms of Collective Control in Robots Group]. Moscow, Fizmatlit, 2009.
6. Ivchenko, V.D., Korneev, A.A. Analiz metodov raspredeleniya zadaniy v zadache upravleniya kolektivom robotov [Analysis of Problems Distribution Methods in Robot Group Control]. *Mekhatronika, avtomatizatsiya, upravlenie*, 2009, no. 7, pp. 36–42.
7. Fradkov, A.L. Sintez adaptivnoy sistemy stabilizatsii lineynogo dinamicheskogo ob'ekta [Synthesis of Adaptive Stabilization System for Linear Dynamic Object]. *Avtomatika i telemekhanika*, 1974, no. 12, pp. 96–103.
8. Miroshnik, I.V., Nikiforov, V.O. Fradkov, A.L. *Nelineynoe i adaptivnoe upravlenie slozhnymi dinamicheskimi sistemami* [Nonlinear and Adaptive Control of Complex Dynamic Systems]. Saint-Petersburg, Nauka, 2000.
9. Nikiforov, V.O. *Adaptivnoe i robustnoe upravlenie s kompensatsiyey vozmushcheniy* [Adaptive and Robust Control with Compensation of Disturbances]. Saint-Petersburg, Nauka, 2003.
10. Andrievskiy, B.R., Fradkov, A.L. Metod passifikatsii v zadachakh adaptivnogo upravleniya, otsenivaniya i sinkhronizatsii [Pacification Method in Problems of Adaptive Control, Estimation, and Synchronization]. *Avtomatika i telemekhanika*, 2006, no. 11, pp. 3–37.
11. Gantmakher, F.R. *Teoriya matrits* [The Theory of Matrixes]. Moscow, Nauka, 1988.
12. Moroz, A.I. *Kurs teorii sistem* [Course of Systems Theory]. Moscow, Vysshaya shkola, 1987.
13. Gaiduk, A.R., Medvedev, M.Yu. Postroyeniye samoorganizuyushchikhsya sistem upravleniya v usloviyakh neopredelennosti [Design of Self-organizing Control Systems in Uncertainty Conditions]. *Analiticheskie metody analiza i sinteza regulyatorov* [Analytical Methods of Analysis and Synthesis of Regulators]. Saratov, Izdatel'stvo SGTU, 2000, pp. 30–43.
14. Kalman, R., Falb, P., Arbib, M. *Ocherki po matematicheskoy teorii sistem* [Sketches on Mathematical Systems Theory]. Moscow, Mir, 1971.
15. Gaiduk, A.R. Algoritmicheskoe obespecheniye samoorganizuyushchikhsya regulyatorov s ekstrapolyatsiyey [Knoware of Self-organizing Controllers with Extrapolation]. *Izvestiya RAN. Teoriya i sistemy upravleniya*, 2002, no. 3, pp. 56–63.
16. Krasovskiy, A.A. Razvitiye kontseptsii, analiticheskaya teoriya, algoritmicheskoe obespecheniye dvukhkonturnogo samoorganizuyushchegosya regulatora [Conception Development, Analytical Theory, Knoware of Two-circuit Self-organizing Controller]. *Izvestiya RAN. Teoriya i sistemy upravleniya*, 1999, no. 4, pp. 52–64.
17. Gaiduk, A.R. *Teoriya avtomaticheskogo upravleniya* [Automatic Control Theory]. Moscow, Vysshaya shkola, 2010.
18. Arnol'd, V.I. *Obyknovennyye differentsial'nye uravneniya* [Ordinary Differential Equations]. Moscow, Nauka, 1988.

UDK 62-83::621.3.07

## VECTOR ORIENTATION OF ASYNCHRONOUS MOTOR VARIABLES WITHOUT INFORMATION ABOUT MAGNETIC FLUX LINKAGE

B.S. KURNYSHEV

Ivanovo State Power Engineering University, Ivanovo, Russian Federation

E-mail: bor403@yandex.ru

### Abstract

**Background:** Technical implementation of vector orientation principle requires the information about magnetic flux linkage of asynchronous motors. This kind of information is difficult to access. The tensor method of mathematical description of electromechanical processes allows eliminating the mentioned difficulties.

**Materials and methods:** The research of statistic and dynamic characteristics of electric drive control system with vector orientation according to the uncontrolled variables of rotors is carried out on the basis of the computer model with tensor analysis. The developed algorithm of vector control is used in Mathcad program software.

**Results:** In the article it is shown that the vector control system may be developed without information about magnetic flux linkages and this kind of control system has the adapted characteristics. The algorithm of stator current vector allows setting the basic variables of asynchronous motors rotors.

**Conclusions:** The model tests confirm the adapted characteristics of the developed vector of electrical drive control system. Correcting angular discrepancy allows reducing the influence of parametric disturbances in asynchronous motors.

**Key words:** asynchronous electric drive, vector control, identifier.

### References

1. Rudakov, V.V., Stolyarov, I.M., Dartau, V.A. *Asinkhronnye elektropriivody s vektornym upravleniem* [Asynchronous Electric Drives with Vector Control]. Leningrad, Energoatomizdat, 1987. 136 p.
2. Korn, G., Korn, T. *Spravochnik po matematike dlya nauchnykh rabotnikov i inzhenerov* [Reference Book on Mathematics for Scientists and Engineers]. Moscow, Nauka, 1973. 832 p.
3. Kurnyshev, B.S., Danilov, S.P. *Tenzornaya metodologiya v teorii elektrotekhnicheskikh sistem: uchebnoe posobie* [Tensor Methodology in the Theory of Electrical and Technical Systems]. Ivanovo, 2002. 180 p.

UDK 621.314

## EXPERIMENTAL RESEARCH OF ASYNCHRONOUS ELECTRIC DRIVE WITH RELAY-VECTOR CONTROL PRINCIPLE AT IMMEDIATE PARAMETERS MEASUREMENT OF MAGNETIC FIELD

A.P. SHATKOV

Vologda State Technical University, Vologda, Russian Federation

E-mail: a-shatkov@mail.ru

### Abstract

**Background:** The existing methods of relay-vector control of the asynchronous electric drive require the complex monitoring and adaptation options for stable work. According to it, the problem of developing the high-quality control system of electric drive for stable work despite of the operation conditions is urgent.

**Materials and methods:** The researches are carried out on the basis of the mathematical model of the electric drive with relay-vector control and measurement of magnetic field of the machine, as well as on the prototype of the electric drive by means of the method of natural experiment.

**Results:** The mathematical model of the electric drive with relay-vector control and measurement of magnetic field of the machine is developed. The results of natural experiments are similar to those in the model.

**Conclusions:** The developed electric drive allows providing high quality regulation, reliability and invariance towards the disturbing action to make its implementation more perspective, especially in such fields of industry where electrical equipment should retain high quality indicators even in difficult operation conditions.

**Key words:** frequency converter, asynchronous motor, direct torque control, magnetic field measurement, Hall sensor.

### References

1. Shatkov, A.P. *Realizatsiya releyno-vektornogo printsipa upravleniya v asinkhronnom elektropriivode pri neposredstvennom izmerenii parametrov magnitnogo polya* [Realization of Relay-vector Control Principle in Asynchronous Electric Drive with Immediate Measurement of Magnetic Field Parameters]. *Vestnik IGEU*, 2011, issue 5, pp. 52–57.

2. Sokolovskiy, G.G. *Elektroprivody peremennogo toka s chastotnym regulirovaniem* [AC Drives with Frequency Regulation]. Moscow, Akademiya, 2006. 267 p.
3. Kozyaruk, A.E., Rudakov, V.V. *Sovremennoe i perspektivnoe algoritmicheskoe obespechenie chastotno-reguliruemyykh elektroprivodov* [Modern and Advanced Knoware of Variable-Speed Electric Drives]. Saint-Petersburg, Sankt-Peterburgskaya elektrotekhnicheskaya kompaniya, 2004. 127 p.
4. Rudakov, V.V., Stolyarov, I.M., Dartau, V.A. *Asinkhronnye elektroprivody s vektornym upravleniem* [Asynchronous Electric Drives with Vector Control]. Leningrad, Energoatomizdat, 1987. 136 p.

---

---

# METHODS OF MATHEMATICAL SIMULATION

---

---

UDK 621.926

## ON CORRELATION BETWEEN MASS AND ENERGY BALANCES IN GRINDING MODELS

V.E. MIZONOV, M.A. GAZIMAGOMEDOVA, N.R. LEZNOVA, A.N. BELYAKOV  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: mizonov46@mail.ru

### Abstract

**Background:** The linear models of grinding kinetics with the permanent grinding matrix, which are used everywhere in transformation modelling of fractional content, come into conflict with the energy balance equation and must be added with the special constraints in order to meet both the energy and mass balance equations.

**Materials and methods:** The proposed mathematical model is based on the coupled analysis of the fraction balance equations and energy balance equation as well as on the principle of maximum entropy.

**Results:** It is shown that the model of grinding kinetics with constant matrix of grinding cannot meet the energy balance equation in general. The matrix must be changed at each step of loading material.

**Conclusions:** It is necessary to correct the grinding matrix at each step of material loading or to use the entropic model in which the energy balance is met automatically to allow the grinding model to satisfy the equation. The entropic model also allows predicting the energy split function over fraction of material.

**Key words:** granular material, grinding, particle size distribution, matrix of grinding, energy balance, entropy, energy split function.

### References

1. Austin L.G. A Discussion of Equations for the Analysis of Batch Grinding. Powder Technology, 106 (1999) 71–77.
2. Bernotat S., Schonert K. Size Reduction. Ullmann's Encyclopedia of Industrial Chemistry. VCH, Weinheim, 1988.
3. Austin L.G. A Commentary on the Kick, Bond and Rittinger Laws of Grinding. Powder Technology, 7 (1973) 315–318.
4. Zhukov V., et al. The modelling of grinding process by means of the principle of maximum entropy. Powder Technology, 95 (1998) 248–253.
5. Liu J., Schonert K. Modelling of Interparticle Breakage. Proc. 8-th European Symp. on Communion. Vol. 1. Stockholm, 1994, pp. 102–115.

UDK 621.928

## DESCRIPTION OF GRINDING KINETICS ON THE BASIS OF ENTROPIC GENERALIZATION OF MAXWELL-BOLTZMANN DISTRIBUTION

V.P. ZHUKOV, A.N. BELYAKOV, A.V. MITROFANOV, M.Yu. ZORIN, D. URBANIAK  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: zhukov-home@yandex.ru

### Abstract

**Background:** At present the methods of statistical physics are successfully applied for modeling the processes of chaotic motion of granular material particles inside boiling and fluidized beds. The classical Maxwell-Boltzmann distribution does not take into account the particles distribution of grains sizes in the jet mills. So, it is the urgent problem to generalize the Maxwell-Boltzmann distribution for accounting the particles according with their sizes.

**Materials and methods:** The authors suggest the approach based on the principle of maximum entropy to define the particle distribution over velocities, height and particle size in boiling bed.

**Results:** The generalized Maxwell-Boltzmann distribution of particles over velocities, height and particle size in boiling bed is found. The comparison analysis of calculated and experimental distributions is given in the article. The adequate description of the experimental data by means of the model distribution is provided.

**Conclusions:** The usage of the statistical physics approaches allows predicting the behavior of the group of particles in boiling bed and developing the calculation methods for technological equipment on their basis.

**Key words:** statistical physics, the Maxwell-Boltzmann distribution, grinding kinetics, energy balance, mass balance, principle of maximum entropy.

## References

1. Gil'perin, N.I., Aynshteyn, V.G., Kvasha, V.B. *Osnovy tekhniki psevdoozhizheniya* [Foundations of Fluidization Technology]. Moscow, Khimiya, 1967. 664 p.
2. Belyakov, A.N., Zhukov, V.P., Otwinowski, H. Formirovanie fraktsionnykh i energeticheskikh potokov v struynykh mel'nitsakh kipyashchego sloya [Fractional and Power Engineering Steams Formation in Jet Mills of Boiling Bed]. *Vestnik IGEU*, 2012, no. 1, pp. 48–51.
3. Milioli F.E., Foster P.J. A model for particle size distribution and elutriation in fluidized beds. *Powder Technology* 83 (1995) 265–280.
4. Yavorskiy, B.M., Detlaf, A.A. *Spravochnik po fizike* [Reference Book on Physics]. Moscow, Nauka, 1980. 508 p.
5. Mizonov, V., Zhukov, V., Bernotat, S. Simulation of Grinding: New approaches. ISPEU Press. Ivanovo, 1997. 108 p.
6. Zhukov, V.P., Belyakov, A.N. Termodinamicheskiy podkhod k opisaniyu mekhanicheskikh protsessov v syuchikh sredakh [Thermodynamic Approach to Describing Mechanical Processes in Grinding Media]. *Vestnik IGEU*, 2012, no. 6.
7. Vil'son, A. *Entropiynye metody modelirovaniya slozhnykh sistem* [Entropic Methods of Complex Systems Simulations]. Moscow, Nauka, 1978. 248 p.
8. Mitrofanov, A.V. *Modelirovanie i raschetno-eksperimental'nye issledovaniya gidromekhanicheskikh i teplovykh protsessov v psevdoozhizhennom sloe*. Diss. kand. tekhn. nauk [Simulation and Experiment and Calculated Researches of Hydromechanical and Thermal Processes in Fluidized Bed. Cand. tech. sci. diss.]. Ivanovo, 2011. 114 p.

UDK (539.3+624.07):534.1

## DYNAMIC CALCULATION OF THREE-DIMENSION NONLINEAR OSCILLATIONS OF PIPELINE SECTION WITH FIXED SUPPORTS

A.I. MUNITSYN, L.N. KRAINOVA, F.B. OGURTSOV  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: munitsyn@rambler.ru, krainova\_larisa@mail.ru

### Abstract

**Background:** In applied problems the dynamic calculation of high pressure pipelines in hydraulic systems of vehicles is of great interest. Under the influence of vibrating load acting in the same plane, at the big fluctuation amplitudes pipeline can be both flat and spatial variation. For different modes of movement qualitatively different stress fields are typical and consequently different strength characteristics. The solution to the problem of finding all the modes of movement will allow objectively assessing the real line.

**Materials and methods:** The mathematical model of three-dimension nonlinear oscillations of the pipeline is based on the equations of mechanics of deformable solid body. The Bubnov – Galerkin method helps to solve the problem in accordance with several forms of variation and multiple harmonics in the range of Fourier series. For the numerical construction of amplitude-frequency and phase-frequency characteristics the continuation method was used. The theoretical provisions verification is implemented under the test-bed for research of forced vibration of pipeline that is a physical model of the pipeline.

**Results:** The methodology and software system for calculation of nonlinear oscillations of the pipeline were designed. Theoretical and experimental studies of spatial nonlinear oscillations pipeline section in view of the fluid pressure, initial curvature and geometrical non-linearity due to fixed in the longitudinal direction bearings are conducted.

**Conclusions:** The proposed calculation algorithm is useful when designing piping systems within engineering construction.

**Key words:** vibration, pipeline, three-dimension oscillations, geometrical non-linearity, resonance.

### References

1. Munitsyn, A.I. *Prikladnaya matematika i mekhanika*, 2006, vol. 70, issue 1, pp. 72–80.
2. Munitsyn, A.I. *Prikladnaya matematika i mekhanika*, 2009, vol. 73, issue 3, pp. 427–438.
3. Munitsyn, A.I., Krainova, L.N., Sabaneev, N.A. *Vestnik IGEU*, 2010, issue 2, pp. 63–65.
4. Gulyaev, V.I., Bazhenov, V.A., Popov, S.I. *Prikladnye zadachi teorii nelineynykh kolebaniy mekhanicheskikh sistem* [Applied Problems of Theory of Nonlinear Oscillations Vibrations of Mechanical Systems]. Moscow, Vysshaya shkola, 1989. 384 p.
5. Akulenko, L.D., Nesterov, S.V. *Prikladnaya matematika i mekhanika*, 2008, vol. 72, issue 5, pp. 759–774.
6. Svetlitskiy, V.A. *Mekhanika truboprovodov i shlangov* [Mechanics of Pipes and Hoses]. Moscow, Mashinostroenie, 1982. 279 p.
7. Il'gamov, M.A., Mishin, V.N. *Izvestiya RAN. MTT*, 1997, issue 1, pp. 181–192.
8. Krainova, L.N., Munitsyn, A.I. *Mashinostroenie i inzhenernoe obrazovanie*, 2010, issue 2, pp. 46–51.
9. Krainova, L.N., Munitsyn, A.I. Prostranstvennye nelineynye kolebaniya truboprovodov [Three-dimension Nonlinear Oscillations of Pipelines]. *Sbornik nauchnykh statey Mezhdunarodnoy nauchno-tekhnicheskoy konferentsii «Vibratsiya 2010», v 2 chastyakh* [Collection of Scientific Articles in International Scientific and Technical Conference «Vibration 2010», in 2 parts]. Kursk, 2010, pp. 252–257.
10. Munitsyn, A.I., Krainova, L.N. *Svidetel'stvo o gosudarstvennoy registratsii programmy dlya EVM «Raschet nelineynykh kolebaniy truboprovoda», № 2011610386 ot 11.01.2010 goda»* [Certificate of State Registration for Software Program «Calculation of Nonlinear Oscillation Pipeline» № 2011610386, January, 11, 2010»].

UDK 621.928

## THERMODYNAMIC APPROACH TO DESCRIBING MECHANICAL PROCESSES IN GRANULAR MEDIA

V.P. ZHUKOV, A.N. BELYAKOV  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: zhukov-home@yandex.ru

### Abstract

**Background:** Traditionally grinding process of loose materials is described on the basis of the statistical approaches with probability functions of fractions and distribution of their fragments. To define the destruction functions is necessary for additional experimental investigations.

**Materials and methods:** A phenomenological, or thermodynamic, approach to describe the process of grinding, allows to use the known thermodynamic characteristics for description of grinding kinetics.

**Results:** The author suggests the model of grinding kinetics connecting the energy and average particles size of powder on the basis of the physical analogy between the process of grinding and sublimation.

**Conclusions:** Thermodynamic interpretation of grinding allows to reduce the required amount of experimental studies by using the known thermodynamic properties of the material to be ground.

**Key words:** thermodynamics, grinding, medium size, sublimation, energy law, enthalpy.

### References

1. Mizonov, V., Zhukov, V., Bernotat, S. Simulation of Grinding: New approaches. Ivanovo, 1997. 108 p.
2. Yavorskiy, B.M., Detlaf, A.A. *Spravochnik po fizike* [Reference Book on Physics]. Moscow, Nauka, 1980. 508 p.
3. Konovalov, V.I. *Tekhnicheskaya termodinamika* [Technical Thermodynamics]. Ivanovo, 2005. 619 p.
4. Bogdanova, O.S. *Spravochnik po obogashcheniyu rud. Podgotovitel'nye protsessy* [Reference Book on Ore Concentration. Preparation Processes]. Moscow, Nedra, 1982. 368 p.
5. Lebedev, A.N. *Pyleprigotovlenie na elektrostantsiyakh* [Pulverization at Electrical Power Plants]. Moscow, Gosenergoizdat, 1949. 352 p.
6. Letin, L.A., Roddatis, K.F. *Srednekhodnye i tikhokhodnye mel'nitsy* [Mean and Low-speed Mills]. Moscow, Energoizdat, 1981. 359 p.

UDK 004.032.26

## MODELING OF HYDRODYNAMIC PROBLEM USING COMBINED CONNECTIONIST AND DYNAMICAL MODELS

I.F. YASINSKIY, F.N. YASINSKIY  
Ivanovo State Power Engineering University, Ivanovo, Russian Federation  
E-mail: igor2266@yandex.ru

### Abstract

**Background:** Research of physical process consists of the mathematical model designing which represent the system of the differential equations. Analytical and numerical methods are developed for their solution. However, on practice these systems can turn out bulky that demands considerable computing and time expenditure. Thus, the perspective field is to develop the combined connectionist and dynamic objects models with the aim to reduce computing and time expenditure.

**Materials and methods:** The authors use numerical methods of applied mathematics, computer modeling of physical processes, the theory of neural networks.

**Results:** The designing way of connectionist and dynamic model of physical process based on the example of a hydrodynamic task is offered. Numerical experiments with program models showed essential increase in speed of calculations (from 30 to 90 times) of the combined system in comparison with dynamic calculations.

**Conclusion:** Addition to dynamic model with a neural network will allow studying physical processes more completely and faster, to determine the unknown hidden parameters and initial conditions. These capabilities will allow applying the proposed method in many application areas, such as the mathematical modeling of energy processes.

**Key words:** hydrodynamics, combined models, neural networks, mathematical modeling.

### References

1. Lankin, Yu.P., Sakash, I.Yu. Prognozirovanie kontsentratsii ozona v stratosferno-troposfernom sloe s pomoshch'yu neyronnykh setey [Prediction of Ozone Concentration in Stratosphere and Troposphere using Neural Networks]. *Trudy VIII Vserossiyskoy konferentsii «Neyrokomp'yutery i ikh primeneniye» NKP-2002 s mezhdunarodnym uchastiem* [Proceedings of the 8<sup>th</sup> All-Russian Conference «Neurocomputers and Their Application» NKP-2002 with International Participation]. Moscow, 2002, pp. 218–225.

---

## ARTICLES PARTICIPANTS AEP-2012

---

UDK 621.313.333

### RESEARCH OF INFLUENCE OF HIGH POWER ACTIVE RECTIFIERS ON MAINS SUPPLY

T.R. KHRAMSHIN, G.P. KORNILOV, A.A. NIKOLAEV, R.R. KHRAMSHIN, D.S. KRUBTSOV  
Magnitogorsk State Technical University, Magnitogorsk, Russian Federation  
E-mail: korn\_mgn@mail.ru

#### Abstract

**Background:** The modern electric drives of rolling mills are executed on the basis of powerful synchronous motors and the frequency converters constructed on the symmetric scheme with active rectifiers and voltage source inverters. The urgent problem is the estimation of influence of similar devices on the mains supply.

**Materials and methods:** The results of researches are received on the basis of mathematical modeling with the usage of numerical integration and Fourier's transformation.

**Results:** It is proved that operation of powerful active rectifiers is accompanied by considerable excess of the level of the highest voltage harmonicas, which practically do not depend on electric drive loading.

**Conclusions:** The received results of modeling with active rectifiers allowed allocating the most significant harmonicas of voltage in the point of common coupling and estimating their level at compliance with operating standards on electric energy quality.

**Key words:** rolling mill, active rectifier, PWM method with elimination of selective harmonics, distortion coefficient of voltage curve harmonicity.

#### References

1. Levin, A.D., Radkovskiy, G.V., Radchenko, Yu.N., Lipanov, V.M., Shut'ko, V.F. *Primenenie shirotno-impul'snoy modulyatsii s udaleniem vydelennykh garmonik dlya uluchsheniya kachestva vykhodnogo napryazheniya* [Application of Pulse-Length Modulation with Elimination of Selective Harmonics for Quality Improvement of Output Voltage]. *Elektrotehnika*, 2006, no. 1, pp. 57–61.

2. Posse, A.V. *Skhemy i rezhimy elektroperedach postoyannogo toka* [Schemes and Modes of Direct Current Electricity Transmission]. Leningrad, Energiya, 1973. 303 p.

UDK 681.532.65

### OUTPUT VOLTAGE DISTORTION OF PULSE WIDTH CONVERTER OF PRECISION ELECTRIC DRIVE

V.S. TOMASOV, S.JU. LOVLIN, S.A. TUSHEV, N.A. SMIRNOV  
National Research University of Information Technologies, Mechanics and Optics, St. Petersburg, Russian Federation  
E-mail: tomasov@ets.ifmo.ru

#### Abstract

**Background:** The existing models of the precision electric drives based on the three-phase BLDC motor and voltage transistor chopper do not take into account the nonlinearity influence of voltage inverter on the final accuracy of the electric drive. So, the urgent problem is to develop the compensation algorithms of distortion influence of inverter output voltage brought by the power switch voltage drop and switching delay of semiconductor transistors in bridge legs.

**Materials and methods:** The precision electric drive model is developed by the methods of electric circuit theory and the theory of electro-mechanical systems.

**Results:** The analysis of the precision electric drive model based on PWM inverter and permanent synchronous electrical motor with permanent-magnet excitation is carried out.

**Conclusions:** The proposed model of precision electric drive allows estimating the influence of voltage inverter nonlinearity brought by the power switch voltage drop and switching delay of semiconductor transistors to precision electric drive accuracy as well as synthesizing the compensation algorithms for these nonlinearities.

**Key words:** three-phase voltage inverter, precision electric drive, voltage drop of power devices, dead time effect.

## References

1. Vasil'ev, V.N., Tomasov, V.S., Shargorodskiy, V.D., Sadovnikov, M.A. Sostoyanie i perspektivy razvitiya pretsizionnykh elektroprivodov kompleksov vysokotochnykh nablyudeniy [Status and Development Perspectives of Precision Electric Drives for High-precision Observations Systems]. *Izvestiya vuzov. Priborostroenie*, 2008, no. 6, pp. 5–11.
2. Tomasov, V.S., Tolmachev, V.A., Drozdov, V.N., Denisov, K.M., Gur'yanov, A.V. Elektroprivody vysokotochnykh opticheskikh kompleksov kontrolya kosmicheskogo prostranstva [Electric Drives of High-precision Optical Control Systems of Space]. *Trudy VII Mezhdunarodnoy (XVIII Vserossiyskoy) konferentsii po avtomatizirovannomu elektroprivodu AEP-2012* [Proceedings of VII international (XVIII All Russians) conference on the Automatic Electric Drives]. Ivanovo, 2012, pp. 213–216.
3. Tomasov, V.S., Ovchinnikov, I.E., Egorov, A.V. Energopodsystema bol'shogo altayskogo teleskopa traektornykh izmereniy [Energy Subsystem of Big Altay Telescope of Trajectory Measurement]. *Izvestiya tul'skogo gosudarstvennogo universiteta*, 2010, issue 3, part 3, pp. 216–222.
4. Balkovoy, A.P., Tsatsenkin, V.K. *Pretsizionnyy elektroprivod s ventil'nymi dvigatelyami* [Precision Electric Drive with Gated Engines]. Moscow, Izdatel'skiy dom MEI, 2010.
5. Ovchinnikov, I.E. *Ventil'nye elektricheskie dvigateli i privod na ikh osnove (malaya i srednyaya moshchnost'): kurs lektsiy* [Gated Electrical Motors and Drives based on them (Low and Middle Power)]. Saint-Petersburg, Izdatel'stvo Korona-Print, 2010. 336 p.
6. Sabinin, Yu.A. *Pozitsionnye i sledyashchie elektromekhanicheskie sistemy: uchebnoe posobie dlya vuzov* [Positional and Follower Electromechanical Systems: Textbook for Universities]. Saint-Petersburg, Energoatomizdat, Sankt-Peterburgskoe otdelenie, 2001.
7. Shreyner, R.T. *Matematicheskoe modelirovanie elektroprivodov peremennogo toka s poluprovodnikovymi preobrazovatelyami chastoty* [Mathematical Simulation of AC Drives with Semiconductor Frequency Converters]. Ekaterinburg, URO RAN, 2000. 654 p.

UDK 621.313-57

## CAPABILITY OF TRANSFORMER AND THYRISTOR STRUCTURE AS STARTING DEVICE OF HIGH-VOLTAGE ASYNCHRONOUS MOTORS

M.V. VECHERKIN, M.Yu. PETUSHKOV, A.S. SARVAROV  
Magnitogorsk State Technical University, Magnitogorsk, Russian Federation  
E-mail: max\_vecherkin@mail.ru, anvar@magtu.ru

### Abstract

**Background:** At present the cost of starting devices for soft start of high-voltage asynchronous motors remains high. As a result, the research and development of relatively inexpensive starting devices of short-term action are necessary.

**Materials and methods:** In the simulation the authors used the software for solving algebraic and differential equations systems, as well as the Simulink expansion of the Matlab package. The experimental results are obtained with the usage of modern digital hardware and software.

**Results:** The authors suggest the version of the transformer and thyristor starting devices, the results of theoretical and experimental studies of its ability to limit the impact of mechanical stress.

**Conclusions:** The expediency of designing the object-oriented high-voltage starting devices of short-time action on the basis of the transformer-thyristor structure is proved.

**Key words:** asynchronous motor, soft start, starting device, percussive moment limitation, thyristor voltage regulator, transformer.

### References

1. Braslavskiy, I.Ya., Ishmatov, Z.Sh., Polyakov, V.N. *Energoberegayushchiy asinkhronnyy elektroprivod* [Energy-efficient Asynchronous Electric Drive]. Moscow, Izdatel'skiy centr «Akademija», 2004. 256 p.
2. Anisimov, D.M., Sarvarov, I.A., Petushkov, M.Yu., Sarvarov, A.S. *Puskovoe ustroystvo trekhfaznogo vysokovol'tnogo elektrodvigatelya peremennogo toka* [Starting Device of Three-Phased High-Voltage Electric Motor of Alternating Current]. Svidetel'stvo RF na poleznuju model' [Certificate of Russia on Useful Model №82963], no. 82963, 2009.



UDK 621.3.016

## ALGORITHMS AND TECHNICAL CONTROL MEANS OF AUTOMATIC ELECTRIC DRIVE OF TURBOMACHINES

A.P. EMELYANOV, B.YU. VASILYEV  
National Mineral Resources University, St. Petersburg, Russian Federation  
E-mail: ale88706284@yandex.ru

### Abstract

**Background:** Nowadays, one of the most important issues in the field of electrical engineering and electromechanics is the development of energy-efficient AC drives. This is due to the fact that the AC drives are the major consumers of electricity. Its share in the energy consumption is about 60%. Thus, energy efficiency in the electric drive has the greatest potential to reduce. Support of energy saving in an asynchronous electric drive is achieved through the usage of special energy-saving motors, as well as through the use of new technologies in the structure of motor and new control algorithms. The application of new technical solutions and control algorithms will reduce energy consumption and the cost of the upgrade process from on base of electric induction motor.

**Materials and methods:** The methods of automatic control theory, the theory of the the electric drives, the methods of mathematical and computer simulation are used in the research.

**Results:** The proposed energy-saving variable structure control algorithm is based on the classical scalar control. Its efficiency in terms of energy saving is investigated. It is proved that the application of new technical solutions and control algorithms can allow reducing the energy consumption and costs of modernization process of electric drive on the basis of the asynchronous motor.

**Conclusions:** Control system (microprocessor and power section, algorithmic support), presented in the article, was developed on the basis of the advanced technical equipment and offers to implement it at the lowest costs. It is recommended to use the designed electric drive in electrical drives for turbomachines with different capacity to achieve the best energy efficiency and energy conservation.

**Key words:** electric drive, turbomachine, algorithm of control, energy saving.

### References

1. Emel'yanov, A.P. Energoberegayushchie algoritmy upravleniya elektroprivodom [Energy Saving Control Algorithms of Electric Drives]. *Trudy mezhdunarodnoy XV konferentsii «Elektroprivody peremennogo toka»* [Works of the XVth International Conference «Electric Drives of Alternating Current»]. Ekaterinburg, 2012, pp. 201–205.
2. Kozyaruk, A.E., Vasil'ev, B.Yu. Povyshenie energoeffektivnosti elektroprivoda peremennogo toka [Increasing Energy Efficiency of Electric Drives of Alternating Current]. *Gornoe oborudovanie i elektromekhanika*, 2011, no. 11, pp. 16–21.
3. Bulgakov, A.A. *Chastotnoe upravlenie asinkhronnymi dvigatelyami* [Frequency Steering of Asynchronous Motors]. Moscow, Energoizdat, 1982. 216 p.
4. Vol'dek, A.I. *Elektricheskie mashiny* [Electric Machines]. Moscow, Energiya, 1978. 832 p.

UDK 621.3.026

## RATIO OF INSTANTANEOUS POWER IN THREE-PHASE AND RECTANGULAR COORDINATE SYSTEMS

S.V. GUMILEVSKIY, V.M. STEPANOV, T.Y. FROZINOVA  
Tula State University, Tula, Russian Federation  
E-mail: energy@tsu.tula.ru

### Abstract

**Background:** At present the digital control systems are applied in devices for reactive power compensation, their work is based on the usage of different algorithms to determine the instantaneous power. For non-symmetric systems the classical approaches are not always suitable.

**Materials and methods:** The equations of determining the active component of power for three-phase transition to a rectangular coordinate system are considered.

**Results:** One of the algorithms for non-symmetric systems is discussed. The formula for determining the active component in an orthogonal coordinate system is substantiated.

**Conclusions:** The application of the received results is aimed at improving the work efficiency of reactive power compensation devices.

**Key words:** instantaneous power, coordinate system, unbalanced system.

### References

1. Chee-MunOng. Dynamic Simulation of Electric Machinery, 1997.

UDK 621.771.23

## CORRELATION OF SPEED MODES OF CAGES ELECTRIC DRIVES OF ROLLING MILLS CONTINUOUS GROUP

A.S. KARANDAYEV<sup>1</sup>, V.R. KHRAMSHIN<sup>1</sup>, A.A. RADIONOV<sup>1</sup>, I.YU. ANDRYUSHIN<sup>2</sup>, V.V. GALKIN<sup>2</sup>, A.N. GOSTEV<sup>2</sup>

<sup>1</sup> Magnitogorsk State Technical University, Magnitogorsk, Russian Federation

<sup>2</sup>JSC «Magnitogorsk Iron and Steel Works», Magnitogorsk, Russian Federation

E-mail: askaran@mail.ru, hvr\_mgn@mail.ru

### Abstract

**Background:** The existing automatic control system of regulatory type of zero tensioning of hire in a continuous subgroup of roughing stands of a 2000 Open Join – Stock Company «MMK» mill does not meet modern demands and is ineffective in the conditions of gauge spreading rolling strips. Thus, the issue to increase the efficiency of automatic control system is very urgent.

**Materials and methods:** The methods of mathematical modeling of the interconnected electromechanical systems three stands roughing group are used, experimental researches on an acting mill are led.

**Results:** The algorithm, the functional diagram of advanced system due to which the regulation of speeds of a cages continuous subgroup with demanded accuracy are offered. The results of the experimental researches are presented.

**Conclusions:** The stability improvement of the technological process and decrease the dynamic loads at the expense of the coordination of speeds of the interconnected cages in installed and dynamic modes are attained.

**Key words:** hot rolling mill, continuous subgroup of cages, correlation of speeds, implementation, experimental studies.

### References

1. Karandaev, A.S., Khramshin, V.R., Galkin, V.V. Sovershenstvovanie algoritma soglasovaniya skorostey elektroprivodov kleyey chernovoy gruppy stana goryachey prokatki [Improvement of the Algorithm Correlation of Electric Drives Speeds of Cages of Roughing Mill Group of Hot Rolling Mill]. *Vestnik YuUrGU. Seriya «Energetika»*, 2011, vol. 16, no. 34 (251), pp. 35–41.

2. Sushnikov, A.A. *Razrabotka i issledovanie komp'yuterizirovannykh vzaimosvyazannykh elektroprivodov nepreryvnykh sortovykh prokatnykh stanov*. Diss. kand. tekhn. nauk [Development and Research of Computer Interconnected Electric Drives of Continuous Section Mill, Candidate of Engineering]. Saint-Petersburg, 2005. 183 p.

3. Pat. WO9727012, IPCB 21 B 37/52, B 21 B 37/16. System and method for rolling slabs / Bouchillon Milton Skott, Wohld Dietrich; applicants Siemens AG, Bouchillon Milton Skott, Wohld Dietrich. WO1997EP00098; publication date 19970731.

4. Salganik, V.M., Tulupov, D.N. Issledovanie i sovershenstvovanie protsessa nepreryvnoy sortovoy prokatki s natyazheniem [Research and Improvement of Continuous Section Mill Process with Tension]. *Proizvodstvo prokata*, 2004, no. 7, pp. 26–31.

5. Zubok, A.A., Chirkova, N.M. *Sposob regulirovaniya mezhkletevogo natyazheniya i ustroystvo dlya ego osushchestvleniya* [Regulation Method of Interstand Tension and Its Device]. Patent RF, no. 1738400, 1992.

UDK 621.398

## APPLICATION OF UNIFIED CONTROL SYSTEM OF DUMP TRUCK AND EXCAVATOR ELECTRIC DRIVE AND OF ITS DIAGNOSTICS METHODS

A.E. KOZYARUK, S.I. TARANOV

National Mineral Resources University, St. Petersburg, Russian Federation

E-mail: kozjaruk@mail.ru

### Abstract

**Background:** Within the last years the alternating-current drive with asynchronous motors has been used on dump trucks and excavators more frequently. The evidence is designing the EKG-32P excavators and BelAz dump trucks with load-carrying ability of 136 tonnes. The motion drive of these machines has the similar structure and modes but the engine shaft speed and supply voltage amount can be different. Thus, the problem of structure unification and application of the driven equipment for dump trucks and excavators with difference only in operation adjustment of drive control system and method of supply voltage is considered.

**Materials and methods:** To check the unification principle of equipment the mathematical models of motorized wheel drives of dump trucks and motion drives of excavators are offered because they have approximately comparable operation modes. The model is developed in Simulink package of MatLab program.

**Results:** The diagrams are received to track the drives behavior in different load modes which are mostly hard for drive operation such as maximum increasing the stop modes, beginning of movement with full load, movement in inclination of the surface up to 12 per cent.

**Conclusions:** The given diagrams point on the possible drive compatibility for dump trucks and excavators as well as the possibility to apply one type of drive with direct torque control. The results can be used for designing the machines drives of mountain and transport systems and reduced the costs on its service during the operation period.

**Key words:** asynchronous drive, torque control algorithms, mountain and transport system, unification of electrical equipment.

## References

1. Kozyaruk, A.E., Rudakov, V.V. *Pryamoe upravlenie momentom v elektroprivode peremennogo toka mashin i mekhanizmov gornogo proizvodstva* [Direct Torque Control in Electric Drive of Alternating Current Machines and Mining Mechanisms]. Saint-Petersburg, SPGGI(TU), 2008. 100 p.
2. Rudakov, V.V., Stolyarov, I.M., Dartau, V.A. *Asinkhronnye privody s vektornym upravleniem* [Asynchronous Drives with Vector Control]. Leningrad: Energoatomizdat, Leningradskoe otdelenie, 1987.
3. Kozyaruk, A.E. *Struktura i algoritmy upravleniya vysokodinamichnym elektroprivodom peremennogo toka* [Structure and Algorithm Control of Highly Dynamical Electric Drive of Alternating Current]. *Trudy XV Mezhdunarodnoy nauchno-tekhnicheskoy konferentsii «Elektroprivody peremennogo toka 2012»* [Alternating Current Electric Drives 2012]. Ekaterinburg: UrFU, 2012, pp. 89–92.
4. Drobkin, B.E., Kozyaruk, A.E., Emel'yanov, A.P., Sviridenko, A.O. *Vysokodinamicheskiye energoefektivnyye elektroprivody gornykh mashin* [High Dynamical Energy Efficient Electric Drives of Mining Machines]. *Gornoe oborudovanie i elektromekhanika*, 2011, no. 4, pp. 34–39.
5. Pronin, M.V., Vorontsov, A.G., Kalachikov, P.N., Emel'yanov, A.P. *Elektroprivody i sistemy s elektricheskimi mashinami i poluprovodnikovymi preobrazovatelyami (modelirovanie, raschet, primenenie) «Silovyye mashiny», «Elektrosila»* [Electrical Drives and Systems with Electrical Machines and «Power Machines» Semiconductor Converters (Modeling, Calculation, Application)]. Saint-Petersburg, 2004. 252 p.

UDK 62-593

## RECUPERATION MODE MODELING IN LIFT-AND-CARRY MECHANISMS

V.M. STEPANOV, S.V. KOTELENKO  
Tula state university, Tula, Russian Federation  
E-mail: S.V.Kuzmina@yandex.ru

## Abstract

**Background:** The existing functional schemes and recuperation systems don't provide the maximum power effective operation of the multiimpellent hoisting-and-transport equipment in the generating mode, generation of the additional electric power at electric motors operation in a generating mode for own enterprises needs and/or in a network, reservation in recuperation system of the electric power in many and impellent list-and-carry mechanisms for increase of its functional reliability. Thus, the developing the group control of electric drives with back-up in generating mode with recuperation of electric energy in network.

**Materials and methods:** The physical processes in electric energy recuperation device which provide the generation of additional electric energy in inpellent lift-and-carry mechanisms in generation mode operation are discribed.

**Results:** The mathematical model of the electric energy recuperation device in lift-and-carry mechanisms, developing the additional electric power at operation of engines in a generating mode is developed.

**Conclusions:** The use of the received model of the electric energy recuperation device is directed on increasing power overall performance of the device developing the additional electric power at operation of engines in a generating mode.

**Key words:** convertibility of engine, engine operation mode, external torque.

## References

1. Braslavskiy, I.Ya., Ishmatov, Z.Sh., Polyakov, V.N. *Energosberegayushchiy asinkhronnyy elektroprivod* [Energy Saving Asynchronous Electric Drive]. Moscow, Izdatel'skiy tsentr «Akademiya», 2004. 256 p.
2. Katsman, M.M. *Elektricheskyy privod* [Electric Drive]. Moscow, Izdatel'skiy tsentr «Akademiya», 2005. 384 p.
3. Belov, M.P., Zementov, O.I., Kozyaruk, A.E. *Inzhiniring elektroprivodov i sistem avtomatizatsii* [Electric Drive and Automation Systems Engineering]. Moscow, Izdatel'skiy tsentr «Akademiya», 2006. 368 p.

UDK 681.586.772:531.14

## INTEGRATED CAPACITIVE POSITION SENSOR FOR PLANAR ELECTRIC DRIVE

M.G. TYAPKIN, A.P. BALKOVOY  
National Research University «Moscow Power Engineering Institute», Moscow, Russian Federation  
E-mail: tiapkinmg@mail.ru, balk1954@yahoo.com

## Abstract

**Background:** To increase speed, rotation stability and positioning accuracy of the planar linear motor (Sawyer motor) the closed-loop control and high-precision position sensor are used. The previously developed capacitive position sensor has several disadvantages that influence the accuracy measurement. Thus, it is necessary to develop the position sensor that could allow removing the disadvantages and providing the high accuracy of position measurement.

**Materials and methods:** The developing of software methods of the capacitive sensor signal processing, the developing of software methods of accuracy increasing of 3-DOF planar measurement system are considered.

**Results:** The design of capacitive position sensor integrated into the planar linear motor is presented. The experimental resolution of the sensor is represented.

**Conclusions:** The integrated planar capacitive position sensor allows the sub-micron positioning of planar electric drive.

**Key words:** planar linear pulse motor, capacitive position sensor.

#### References

1. Saweyr, B.A. *Linear magnetic drive system*. Patent RF, no. 3735231.
2. Quaid, E., Hollis, Ralph L. 3-DOF Closed-loop control for planar linear motors. Position Sensor for Planar Linear Motors. Proceedings of the 1998 IEEE International Conference on Robotics & Automation. Leuven, Belgium, May 1998, pp. 2488–2493.
3. Balkovoy, A.P., Tiapkin, M.G. Planarnyy lineynyy shagovyy dvigatel' s datchikom polozheniya [Planar linear stepper motor with position sensor]. *Trudy VII Mezhdunarodnoy konferentsii po avtomatizirovannomu elektroprivodu* [Proceedings of the VII International Conference on the Automatic Electric Drive]. Ivanovo, 2012, pp. 365–369.